

**Safety Data Sheet**  
**PRO-SET® HTP-288 Hardener**

**Revision Date:**  
**8 December, 2025**

**SECTION 1. IDENTIFICATION**

**Product identifier**

**Product Identity** PRO-SET® HTP-288 Hardener  
**Other means of identification** Not Applicable

**Relevant identified uses of the substance or mixture and uses advised against**

See Technical Data Sheet.

**Details of the supplier of the safety data sheet**

**Company Name** PRO-SET  
Gougeon Brothers, Inc.  
100 Patterson Ave.  
Bay City, MI 48706, U.S.A.

**Emergency**  
**24 hour Emergency Telephone No.** Transportation  
CHEMTREC: 800-424-9300 (U.S.)  
703-527-3887 (International)  
Non-transportation  
Poison Hotline: ..... 800-222-1222

**Customer Service:** 866-937-8797  
www.prosetepoxy.com

**SECTION 2. HAZARD(S) IDENTIFICATION**

**Classification of the substance or mixture under OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)**

Acute toxicity(oral), category 4;H302	Harmful if swallowed.
Skin corrosion/irritation category 1;H314	Causes severe skin burns and eye damage.
Serious eye damage / eye irritation, category 1;H318	Causes serious eye damage.
Skin sensitizer category 1B;H317	May cause an allergic skin reaction.
Carcinogen, category 1B;H350	May cause cancer.

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Reproductive toxicity, category 1B;H360Fd

May damage fertility. Suspected of damaging the unborn child.

Aquatic toxicity (acute), category 3;H402

Harmful to aquatic life.

Aquatic toxicity (chronic), category 2;H411

Toxic to aquatic life with long lasting effects.

### Label elements



## Danger

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H350 May cause cancer.

H360Fd May damage fertility. Suspected of damaging the unborn child.

H402 Harmful to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

### [Prevention]

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust, fume, mist, vapors or spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves, protective clothing, eye protection, face protection.

### [Response]

P301+312 IF SWALLOWED: Call a POISON CENTER, doctor or physician if you feel unwell.

P302+312 IF ON SKIN: Call a POISON CENTER or doctor, physician if you feel unwell

P303+361+353 IF ON SKIN (or hair): Remove, take off immediately all contaminated clothing. Rinse skin with water or shower.

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P304+312 IF INHALED: Call a poison center or doctor or physician if you feel unwell.  
 P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+313 IF exposed or concerned: Get medical advice or attention.  
 P310 Immediately call a POISON CENTER, doctor or physician.  
 P301+330+331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P333+313 If skin irritation or a rash occurs: Get medical advice or attention.  
 P362+364 Take off contaminated clothing and wash it before reuse.  
 P363 Wash contaminated clothing before reuse.  
 P391 Collect spillage.

**[Storage]**

P405 Store locked up.

**[Disposal]**

P501 Dispose of contents or container in accordance with local and national regulations.

**Other hazards**

This product contains no PBT/vPvB/vPvM chemicals.  
 This product contains no endocrine disrupting chemicals.

Does NOT contain component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS) per the US EPA PFASMASTER combined list of PFAS chemicals.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

This product contains the following substances that present a hazard within the meaning of the OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7).

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Formaldehyde polymer with 1,3-benzene dimethanamine and phenol CAS Number: 57214-10-5 Synonyms: Formaldehyde, oligomeric reaction products with phenol and m-phenylenebis(methylamine)	30 - 60		No data available
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3 CAS Number: 39423-51-3 Synonyms: No available information	30 - 60	Acute toxicity(oral), category 4;H302 Acute toxicity(dermal), category 4;H312 Serious eye damage / eye irritation, category 1;H318 Aquatic toxicity (chronic), category 2;H411	No data available
m-phenylenebis(methylamine) CAS Number: 1477-55-0 Synonyms: 1,3-Benzenedimethanamine, 1,3-bis(aminomethyl)benzene, 1,3-Xylenediamine, alpha,alpha'-Diamino-m-xylene , Diamino-1,3-Xylol , m-Xylene-.alpha., .alpha.'-diamine, M-xylylenediamine, M-크실렌디아민, M. Xylylendiamin , MXDA	10 - 30	Acute toxicity(oral), category 4;H302 Skin corrosion/irritation category 1B;H314 Skin sensitizer category 1B;H317	No data available

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Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
		Aquatic toxicity (chronic), category 3;H412 Serious eye damage / eye irritation, category 1;H318 Acute toxicity(Inhalation), category 4;H332	
1h-imidazole, 2-ethyl-4-methyl- CAS Number: 931-36-2 Synonyms: 2-ethyl-4-methylimidazole	7 - 13	Acute toxicity(oral), category 4;H302 Serious eye damage / eye irritation, category 1;H318 Aquatic toxicity (acute), category 2;H401 Aquatic toxicity (chronic), category 2;H411 Carcinogen, category 2;H351	No data available
4-methylimidazole CAS Number: 822-36-6 Synonyms: No available information	0.5 - 1.5	Carcinogen, category 1B;H350 Reproductive toxicity, category 1B;H360Fd	No data available

The actual concentration or concentration range is withheld as a trade secret.

\*PBT/vPvB - PBT, vPvM or vPvB-substance.

The full texts of the phrases are shown in Section 16.

## SECTION 4. FIRST AID MEASURES

### Description of first aid measures

**General** In all cases of doubt, or when symptoms persist, seek medical attention.  
Never give anything by mouth to an unconscious person.

**Inhalation** Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

**Eyes** Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

**Skin** Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

**Ingestion** If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

### Most important symptoms and effects, both acute and delayed

**Overview** No specific symptom data available.

Possible cancer hazard. Contains an ingredient which may cause cancer based on animal data (See Section 3 and Section 15 for each ingredient). Risk of cancer depends on duration and level of exposure.

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Reproductive or genetic defect hazard.  
Treat symptomatically. See section 2 for further details.

**Eyes** Causes serious eye damage.

**Skin** May cause an allergic skin reaction. Causes severe skin burns and eye damage.

**Ingestion** Harmful if swallowed.

## SECTION 5. FIRE-FIGHTING MEASURES

### Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO<sub>2</sub>, powder, water spray.  
Unsuitable extinguishing media: Do not use; water jet.

### Special hazards arising from the substance or mixture

Hazardous decomposition: No hazardous decomposition data available.  
Do not breathe dust, fume, mist, vapors or spray.

### Advice for fire-fighters

As with all fires, wear positive pressure, self-contained breathing apparatus, (SCBA) with a full face piece and protective clothing. Persons without respiratory protection should leave area. Wear SCBA during clean-up immediately after fire. No smoking.

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## SECTION 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).  
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

### Environmental precautions

Do not allow spills to enter drains or waterways.

### Methods and material for containment and cleaning up

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Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8. Contain and absorb spillage with non-combustible materials e.g. sand, earth, and vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations.

**SECTION 7. HANDLING AND STORAGE**

**Precautions for safe handling**

Handle containers carefully to prevent damage and spillage.  
 See section 2 for further details. - [Prevention]

**Conditions for safe storage, including any incompatibilities**

Incompatible materials: No available information  
 See section 2 for further details. - [Storage]

**Specific end use(s)**

No available information

**SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Control parameters**

**Exposure Limits**

CAS No.	Ingredient	Source	Value
822-36-6	4-methylimidazole	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
931-36-2	1h-imidazole, 2-ethyl-4-methyl-	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
1477-55-0	m-phenylenebis(methylamine)	OSHA	No Established Limit
		ACGIH	C 0.018 ppm
		NIOSH	C 0.1 mg/m <sup>3</sup> [skin]
39423-51-3	Poly[oxy(methyl-1,2-ethanediy)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit

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CAS No.	Ingredient	Source	Value
57214-10-5	Formaldehyde polymer with 1,3-benzene dimethanamine and phenol	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit

### Exposure

#### controls

**Respiratory** If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

**Eyes** Protective safety glasses recommended

**Skin** Avoid skin contact. Wear PVC or rubber gloves to keep skin contact to a minimum. Refer to the manufacturer's recommendations regarding the suitability of any gloves used.

**Engineering Controls** Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

**Other Work Practices** Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical State</b>	Liquid
<b>Color</b>	Amber
<b>Odor</b>	類似胺氣味道
<b>Odor threshold</b>	No available information
<b>Melting point / freezing point</b>	No available information
<b>Initial boiling point and boiling range</b>	> 400°F (204°C)
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Upper/lower flammability or explosive limits</b>	Lower Explosive Limit: No available information Upper Explosive Limit: No available information
<b>Flash Point</b>	Estimated > 200°F (93°C)
<b>Auto-ignition temperature</b>	No available information
<b>Decomposition temperature</b>	No available information
<b>pH</b>	10.6
<b>Viscosity (cSt)</b>	No available information
<b>Solubility in Water</b>	No available information

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<b>Partition coefficient n-octanol/water (Log Kow)</b>	No available information
<b>Vapor pressure (Pa)</b>	<13.75 @ 21°C (based on ingredient data).
<b>Relative Density</b>	1.06
<b>Vapor Density</b>	No available information
<b>Evaporation rate (Ether = 1)</b>	No available information
<b>VOC Content</b>	HTP-187 / HTP-288- 2.00 (g/L)
<b>Oxidising properties</b>	No available information
<b>Explosive properties</b>	No available information
<b>Kinematic Viscosity</b>	849.0 (mm <sup>2</sup> /s @ 22°C)
<b>Bulk Density</b>	8.83 lbs./gal. (1.06 kg/L)

**Other information**

No other relevant information.

## SECTION 10. STABILITY AND REACTIVITY

**Reactivity**

Hazardous Polymerization will not occur.

**Chemical stability**

Stable under normal circumstances.

**Possibility of hazardous reactions**

No available information

**Conditions to avoid**

Avoid high temperatures and contact with incompatible material

**Incompatible materials**

No available information

**Hazardous decomposition products**

No hazardous decomposition data available.

## SECTION 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

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Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Formaldehyde polymer with 1,3-benzene dimethanamine and phenol - (57214-10-5)	No data available.	No data available.	No data available.	No data available.	No data available.
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3 - (39423-51-3)	550.00, Rat - Category: 4	> 1,000.00, Rat - Category: NA	No data available.	No data available.	No data available.
m-phenylenebis(methylamine) - (1477-55-0)	930.00, Rat - Category: 4	> 3,100.00, Rat - Category: NA	No data available.	1.60, Rat - Category: 4	No data available.
1h-imidazole, 2-ethyl-4-methyl- - (931-36-2)	731.00, Rat - Category: 4	No data available.	No data available.	No data available.	No data available.
4-methylimidazole - (822-36-6)	751.00, Rat - Category: 4	440.00, Rabbit - Category: 3	No data available.	No data available.	No data available.

**Carcinogen Data**

CAS No.	Ingredient	Source	Value
822-36-6	4-methylimidazole	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	Group 2b
		ACGIH	No Established Limit
931-36-2	1h-imidazole, 2-ethyl-4-methyl-	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
1477-55-0	m-phenylenebis(methylamine)	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
39423-51-3	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
57214-10-5	Formaldehyde polymer with 1,3-benzene dimethanamine and phenol	OSHA	Regulated Carcinogen: No;

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CAS No.	Ingredient	Source	Value
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit

Classification	Category	Hazard Description
Acute toxicity (oral)	4	Harmful if swallowed.
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable
Skin corrosion/irritation	1	Causes severe skin burns and eye damage.
Serious eye damage/irritation	1	Causes serious eye damage.
Respiratory sensitization	---	Not Applicable
Skin sensitization	1B	May cause an allergic skin reaction.
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	1B	May cause cancer.
Reproductive toxicity	1B	May damage fertility. Suspected of damaging the unborn child.
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

**Possible routes of entry:**

Inhalation, ingestion, skin contact, and skin absorption.

**Symptoms and effects, both acute and delayed:**

No specific symptom data available.

Possible cancer hazard. Contains an ingredient which may cause cancer based on animal data (See Section 3 and Section 15 for each ingredient). Risk of cancer depends on duration and level of exposure.

Reproductive or genetic defect hazard.

Treat symptomatically.

**Eyes** Causes serious eye damage.

**Skin** May be harmful in contact with skin. May cause an allergic skin reaction. Causes severe skin burns and eye damage.

**Ingestion** Harmful if swallowed.

## SECTION 12. ECOLOGICAL INFORMATION

**Toxicity**

Toxic to aquatic life with long lasting effects.

**Aquatic Ecotoxicity**

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
Formaldehyde polymer with 1,3-benzene dimethanamine and phenol - (57214-10-5)	No data available.		No data available.

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Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
		No data available.	
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3 - (39423-51-3)	>= 18.00, Oncorhynchus mykiss	13.00, Daphnia magna	4.40, Raphidocelis subcapitata
m-phenylenebis(methylamine) - (1477-55-0)	87.60, Oryzias latipes	28.00, Daphnia magna	20.30, raphidocelis subcapitata
1h-imidazole, 2-ethyl-4-methyl- - (931-36-2)	46.00, Leuciscus idus	No data available.	No data available.
4-methylimidazole - (822-36-6)	34.00, Leuciscus idus	180.00, Daphnia magna	2.00, Scenedesmus subspicatus

**Persistence and degradability**

There is no data available on the preparation itself.

**Bioaccumulative potential**

No available information

**Mobility in soil**

No available information

**Results of PBT and vPvB assessment**

This product contains no PBT/vPvB/vPvM chemicals.

**Other adverse effects**

No available information

## SECTION 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**

Observe all federal, provincial and local regulations when disposing of this substance.

## SECTION 14. TRANSPORT INFORMATION

Not regulated for packages under 5L (1.3 gallons) or 5.0 kg (11 lbs).

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	<b>DOT (Domestic Surface Transportation)</b>	<b>IMO / IMDG (Ocean Transportation)</b>	<b>ICAO/IATA</b>
<b>UN number</b>	UN2735	UN2735	UN2735
<b>UN proper shipping name</b>	Polyamines, liquid, corrosive, n.o.s (Trimethylolpropane polyoxypropylenetriamine)	Polyamines, liquid, corrosive, n.o.s (Trimethylolpropane polyoxypropylenetriamine)	Polyamines, liquid, corrosive, n.o.s (Trimethylolpropane polyoxypropylenetriamine)
<b>Transport hazard class(es)</b>	Class: 8 Sub Class: Not Applicable	Class: 8 Sub Class: Not Applicable	Class: 8 Sub Class: Not Applicable
<b>Packing group</b>	III	III	III

**Environmental hazards**

IMDG Marine Pollutant: Yes; ( Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3 )

**Special precautions for user**

No available information

**SECTION 15. REGULATORY INFORMATION**

**Regulatory Overview** The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

Classification of the substance or mixture under OSHA’s Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)

**Toxic Substance Control Act (TSCA)**

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CAS Number	Ingredient	Toxic Substance Control Act (TSCA)	Comments	Status
0000931-36-2	1h-imidazole, 2-ethyl-4-methyl-	Yes		ACTIVE
0000822-36-6	4-methylimidazole	Yes		ACTIVE
0057214-10-5	Formaldehyde polymer with 1,3-benzene dimethanamine and phenol	Yes	PMN; XU	ACTIVE
0001477-55-0	m-phenylenebis(methylamine)	Yes		ACTIVE
0039423-51-3	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3	Yes	XU	ACTIVE

**EPCRA 302 Extremely Hazardous:**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**EPCRA 313 Toxic Chemicals:**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Proposition 65 - Carcinogens (>0.0%):**

1h-imidazole, 2-ethyl-4-methyl-

4-methylimidazole

**Proposition 65 - Developmental Toxins (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Proposition 65 - Female Repro Toxins (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Proposition 65 - Male Repro Toxins (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Proposition 65 Label Warning:**



WARNING: This product can expose you to chemicals including [1h-imidazole, 2-ethyl-4-methyl-, 4-methylimidazole], which are known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## SECTION 16. OTHER INFORMATION

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The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be

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caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H332 Harmful if inhaled.

H350 May cause cancer.

H351 Suspected of causing cancer.

H360 May damage fertility or the unborn child.

H401 Toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

**End of Document**